### Air Operated Drum Pumps

# 55 Gallon



# Pressure Primer Lubrication Assemblies

#### ■ Model 13108

Low Pressure / High Volume Lubricant output (most popular model)

#### ■ Model 13118

High Pressure / Low Volume Lubricant output

#### Features

• Lube material is Force Primed.

The downward force of the follower plate forces the primed material into the pump inlet. Positive priming of high viscosity materials is assured; and cavitation is eliminated.

- An Elastomer seal is incorporated into the Follower Plate.
   Wipers seal against the material container's (55-gallon) inside wall. This prevents drying and contamination of the material; and the container's inside. Rainwater is also prevented from contaminating the lubricant.
- Air valve control: A directional valve controls the up/down movement of the follower plate. Use of an air regulator, gauge, air filter and air lubricator is incorporated.
- Safety devices include bleeder valve and secured lid.
- Superior pumping performance with lubricants, sealants, light packing, and cleaners.
- Ideal for long production, where volume pumping is important.
- Portable, easily serviceable and parts are available.
- · Heavy duty, metal construction

Operate with Caution and Safety.

## Tri-Pak Air Lubricator. Regulator, Air Filter **Air Motor Pump Tube Assembly** with Follower Plate attached **Pressure Primer** • 4-Way valve permits air supply to the unit at all times; to raise and lower Primer **Drum Safety Strap** Easily refilled 55 gal drum **Protective Skid Cage** Ask about Dualco's other Pressure Primer models available with caged or uncaged skids. • Instructions Available.

#### 13108 Specifications

Air Inlet [Minimum I.D. of Supply Hose $\geq$	0.50" (12 mm) ] 3/4" NPT (f)
Material Outlet	1/2" NPT (f)
Cylinder Diameter	6 in (152mm)
Effective Piston Area	28 in <sup>2</sup> (182 cm <sup>2</sup> )
Operating Air Input Pressure / Ratio	30 - 100psi (2-7 BAR) / 140:1
Maximum Lubricant Delivery Pressure	14,000 psi @ 100psi Air Input
Air Consumption @ 100psi (7 BAR) SCF/o	cycle [L(N)/cycle] 1.6 [46]
Operating Temperature Range	-30° to +200° F (-34° to +93° C)
Maximum Recommended Speed	75 CPM
Stroke Length	6 in {152 mm)
Seals Material	BUNA-N and PTFE
Dimensions 108" x 57" x 42" (F	Raised Height with Pressure Primer fully extended)
Maximum Net Weight	925 lb (420 kg)) (Without drum of material)

#### 13118 Specifications

Air Inlet [ Minimum I.D. of Supply Hose	≥ 0.75" (20 mm)] 3/4" NPT (f)
Material Outlet	1/2" NPT (f)
Cylinder Diameter	8 in (203mm)
Effective Piston Area	50 in <sup>2</sup> (324 cm <sup>2</sup> )
Operating Air Input Pressure / Ratio	30 - 80psi (2-7 BAR) / 250:1
Maximum Lubricant Delivery Pressure	20,000 psi @ 80psi Air Input
Air Consumption @ 100psi (7 BAR) SCI	F/cycle [L(N)/cycle] 2.6 [75]
Operating Temperature Range	-30° to +200° F (-34° to +93° C)
Maximum Recommended Speed	75 CPM
Stroke Length	6 in {152 mm)
Seals Material	BUNA-N and PTFE
Dimensions 108" x 57" x 42"	' (Raised Height with Pressure Primer fully extended)
Maximum Net Weight	940 lb (426 kg) (Without drum of material)

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