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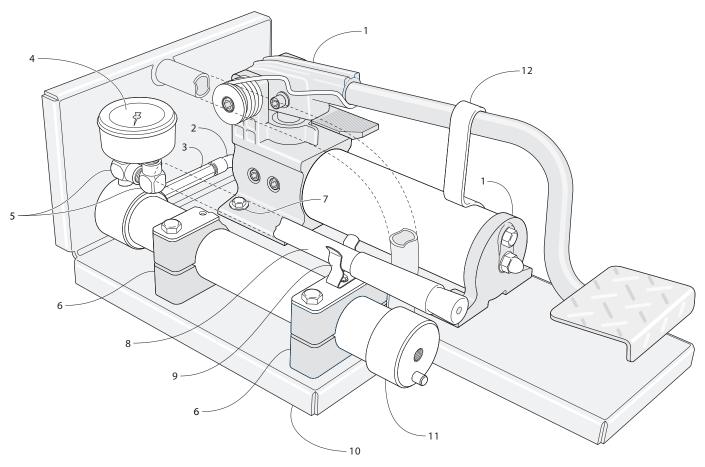
Revision 6/12/24



Safety First!

Use only Genuine Dualco Parts.

Contact Dualco for repair, or rebuilding procedures.



General

Key	Description	Part No.
1	Foot Pump Assembly	11631
2	Elbow	11431
3	Nipple 4" S.S.	11291
4	Gauge, Cover	11835
5	Elbow (2 Required)	11431
6	Cradle Assembly • See Page 2 •	12020
7	Pump Fasteners Set includes: ★	12030
	★ Cap Screw (4 Required)	12013
	★ Washer (8 Required)	12016
	★ Nut (4 Required)	12014

General (continued)

Key	Description	Part No.
8	Piston Return Tube / Cap Wrench	12035
9	Clip Assembly includes: *	12040
	* Handle Clip (2 Required)	11148
	* Pan Head Screw (2 Required)	12038
	★ Lock Washer (2 Required)	12039
10	Frame	11632
11	Barrel Assembly • See Page 3 •	12015
12	Pedal Lock Assembly	11661

Notes:

See Page 3 for Barrel and Hose Assembly Schematics and parts lists.

Hose Assembly, model 12021, is an integral component of the Foot/Hydraulic Injection Gun - Model 11725.









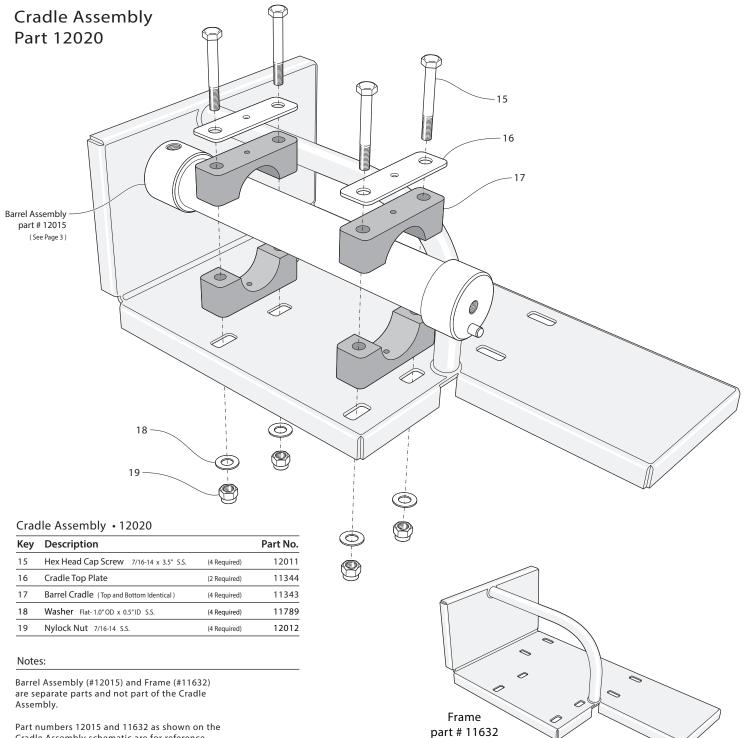
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Part numbers 12015 and 11632 as shown on the Cradle Assembly schematic are for reference.









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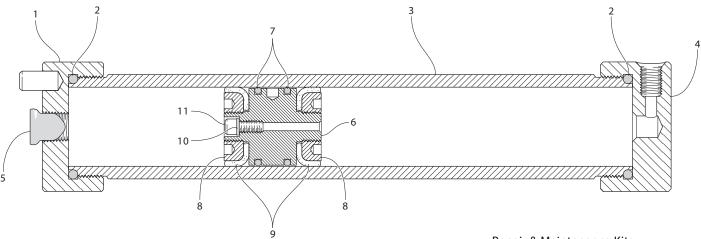
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Barrel Assembly Part 12015



General

Key	Description	Part No.
1	Grease Barrel Cap	10813
2	"O" Ring (2 Required)	10811
3	Grease Barrel	11284
4	Body	12001
5	Protective Plug (for Grease Barrel Cap)	10568

Piston Assembly 10810

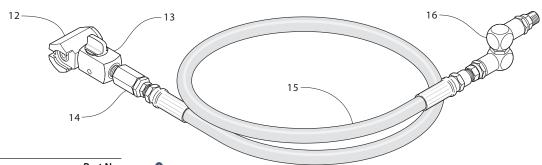
Key	Description		Part No.
6	Piston		10815
7	"O" Ring (Piston) (2 Required)	•	10818
8	Washer Nut (2 Required)		10819
9	Leather Cup (2 Required)	•	10821
10	Gasket	•	10817
11	Cap Screw		10816

Repair & Maintenance Kits

Description	Part No. 12008
Repair Kit, Minor includes: •	
• Piston Assembly	10810
Hydraulic Hose (Pump to Cylinder)	11318
Piston Seal Kit includes: ◆	11598

The Piston Assembly (part 10810) has an integral bleeder cap screw with a copper gasket. The bleeder assembly facilitates easy bleeding to assure there's no air entrapment.

Hose Assembly Part 12021



Hose Assembly • 12021

Key	Description	Part No.
12	GBH Coupler	10850
13	Shut Off / Relief valve	10990
14	Straight Swivel	11337
15	Hose • 72" • 10,000 psi	7231776
16	"Z" Swivel (Compact)	10744L

Caution!

Pressure ratings must not be exceeded. All hoses, fittings, and connections must be checked, tightened, and securely fastened on a regular basis. Weak, worn or damaged hoses can rupture - causing human injury and property damage. Always use damage-free components and discard a hose after 3 years of use or before, if any signs of damage have occurred.

Most DUALCO products are designed for industry use, not for home use.









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